



MAIN CHANGES COMPARED WITH THE 3RD EDITION ISSUED IN JULY 2017

SUBJECT	AMENDED PARTS (in the 3 rd Edition)	UPDATE SHEET No.	DATE OF APPLICATION
PROCEDURE FOR CLASS 2 DECORATIONS	Former Appendix II	1	01.06.18
CLARIFICATION OF APPLICATION PROCEDURE (GLS' INVOLVEMENT)	§ 3.1.2, § 3.1.4, § 3.2.2, § 3-2.4, § 4.2.1	2	01.06.18
CONSISTENCY OF WORDING (CLASS 1/CLASS 2) IN CHAPTER 2	§ 2.2.2.1	3	01.06.18
DOUBLE LICENSING AND NEW NUMBERING SYSTEM	TERMINOLOGY and § 1.2.	4	01.01.19
TRANSFER OF A COATER'S DECORATION ACTIVITY TO ANOTHER PRODUCTION SITE	§ 2.4.	5	01.07.19
REPETITION OF TESTS IN CASE OF UNSATISFACTORY RESULTS AT A DECORATOR'S PLANT (SUBLIMATION)	§ 2.3.3 Note no. 2 in table	6	01.07.19
VISUAL ASSESSMENT IN CASE OF COLOUR CHANGE	§ 2.2.2.1c), § 3.1.2.2 § 3.2.7.1, § 4.2.2.1 § 5.2.1	7	01.07.19
CLARIFICATION OF THE SPECIFICATIONS FOR POWDER ON POWDER TECHNOLOGY	Chapters 1, 4 & 5	8	01.07.19
INTEGRATION OF THE CONTENT OF APPENDIX II IN THE MAIN BODY OF THE SPECIFICATIONS (including rules for decorators using sublimation technology that were missing in Update Sheet No. 1) AND REMOVAL OF ALTERNATIVE 2 FOR DECORATORS USING SUBLIMATION TECHNOLOGY	Chapters 2 and 3	9	01.07.19
FILM CODING AND LIST OF SELF-TESTED DECORATIONS	Chapters 2 and 3 New Appendix II	10	01.07.19
APPROVAL OF OTHER EFFECT DECORATIVE FINISHES	----	NEW APPENDIX IV	01.07.19
OVERVIEW OF PRINCIPLES AND PROCEDURES		NEW APPENDIX V-1	01.07.19
OVERVIEW OF SAMPLING AND TESTS		NEW APPENDIX V-2	01.07.19