

QUALISTEELCOAT Technical Specification Version 4.1 – January 2019

Update sheet No. 2

Subject: Verification of approval number by inspector

Proposal/Request: ION to TC

**QUALISTEELCOAT
resolution:**

Resolution No. 35 / TC 03.10.2019 – PE numbers on boxes
Approval number verification to be added to spec 3.1. To be published in an Update sheet until new spec. is released.

Approved on: 04.10.2019 by EC

Effective from: **1 JANUARY 2020**

No. of pages: 1

Reason for modification:

To ensure that for every Qualisteelcoat system of the licensed coater a Qualisteelcoat approval number is applied, this clause will be integrated in the specification and hence requests the inspector to verify this during the inspection.

**Amendments to the
Specifications
(Version 4.1 – Jan. 2019):**

- Amendments in § 3.1

3.1 In-house control procedures

The coater shall have set up a quality control system including an internal test plan in accordance with the present specification. Both the production methods and the coated products must be monitored and tested. This specification contains detailed information about the parameters or properties that must be tested, the test frequency, and where in the process will be tested.

The internal test plan also needs an estimation of the duration of the tests, and a statement on any required resources. If a supplier specifies further parameters or tests, they also must be followed.

In addition, the inspector verifies for all Qualisteelcoat systems of the licensed coater which Qualisteelcoat approval numbers have been applied.